H-Series HEP-20 EcoPremier Precast Concrete Unit Paver by Wausau Tile

Health Product Declaration v2.3

created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 997323776
CLASSIFICATION: 32 14 00 Unit Paving
PRODUCT DESCRIPTION: For over 70 years, Wausau Tile has been the trusted choice for premium architectural products. With a product line of pavers, precast concrete, precast terrazzo, terrazzo tile, and site furnishings, Wausau Tile brings any vision to life. This HPD covers the H-Series HEP-10 EcoPremier paver, which contains cement, calcined kaolin and aggregate.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format
- ○ Nested Materials Method
- ◉ Basic Method

Threshold Disclosed Per
- ○ Material
- ◉ Product

Threshold Level
- ○ 100 ppm
- ◉ 1,000 ppm
- ○ Per GHS SDS
- ○ Other

Residuals/Impurities Evaluation
- ○ Completed
- ○ Partially Completed
- ◉ Not Completed

Explanation(s) provided :
- ◉ Yes ○ No

For all contents above the threshold, the manufacturer has:

Characterized ◉ Yes ○ No
Provided weight and role.

Screened ◉ Yes ○ No
Provided screening results using HPDC-approved methods.

Identified ◉ Yes ○ No
Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY* GREENSCREEN SCORE | HAZARD TYPE

H-SERIES HEP-20 ECOPREMIER PRECAST CONCRETE UNIT PAVER [
AGGREGATE PORTLAND CEMENT LT-P1 | CAN | END | MAM **KAOLIN, CALCINED** LT-UNK **]**

Number of Greenscreen BM-4/BM3 contents ... 0

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Special Conditions applied: [GeologicalMaterial]

The Basic Inventory method was used, with materials and substances screened by the HPDC.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: Inherently non-emitting source per LEED

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

Third Party Verified?
- ○ Yes
- ◉ No

PREPARER: Self-Prepared
VERIFIER:
VERIFICATION #:

SCREENING DATE: 2025-05-08
PUBLISHED DATE: 2025-05-08
EXPIRY DATE: 2028-05-08

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

H-SERIES HEP-20 ECOPREMIER PRECAST CONCRETE UNIT PAVER

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: No

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities testing has not occurred for this product.

OTHER PRODUCT NOTES: The Portland cement for the HEP-20 paver included fly ash as recycled content.

AGGREGATE

ID: **Geological Material**

HAZARD DATA SOURCE: **HPDC Special Conditions Policy**

%: **81.5640 - 81.5640** GreenScreen: **Not Required** RC: **None** NANO: **Unknown** MATERIAL ROLE: **Structure component**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
Hazard Screening is not applicable to this Special Condition		

INGREDIENT DESCRIPTION AND COMPOSITION: Rock

COUNTRY OF ORIGIN: United States

RADIOACTIVE ELEMENTS: Unknown

POTENTIAL PRESENCE OF TOXIC METALS: Unknown

MATERIAL CONTENT NOTES: Aggregate fills and stabilizes concrete pavers.

This disclosure does not provide potential presence of radioactive elements which may be found in certain geological materials.
This disclosure does not provide potential presence of toxic metals which may be found in certain geological materials.

PORTLAND CEMENT

ID: **65997-15-1**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-05-08 11:46:59**

%: **18.2360 - 18.2360** GreenScreen: **LT-P1** RC: **PreC** NANO: **Unknown** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Portland cement includes fly ash, which serves as pre-consumer recycled content.

KAOLIN, CALCINED ID: **92704-41-1**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-05-08 11:47:00**

%: **0.1180 - 0.1180** GreenScreen: **LT-UNK** RC: **None** NANO: **Unknown** SUBSTANCE ROLE: **Structure component**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Calcined kaolin fills and strengthens concrete.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS — **Inherently non-emitting source per LEED**

CERTIFYING PARTY: Self-declared
APPLICABLE FACILITIES: All
CERTIFICATE URL:

ISSUE DATE: 2025-05-08 00:00:00
EXPIRY DATE:

CERTIFIER OR LAB: None

CERTIFICATION AND COMPLIANCE NOTES:

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

This HPD is for a product that is NOT liquid/wet applied. It covers all required content.

Section 6: References

MANUFACTURER INFORMATION

MANUFACTURER: **Wausau Tile**
ADDRESS: **9001 Business Highway 51**
Rothschild, WI 54474
COUNTRY: **United States of America**

WEBSITE: **https://wausautile.com/**
CONTACT NAME: **Mark Rounds**
TITLE: **National Sales Director**
PHONE: **715-359-3121**
EMAIL: **mrounds@wausautile.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity
CAN Cancer
DEV Developmental toxicity
END Endocrine activity
EYE Eye irritation/corrosivity
GEN Gene mutation
GLO Global warming
LAN Land toxicity
MAM Mammalian/systemic/organ toxicity
MUL Multiple
NEU Neurotoxicity
NF Not found on Priority Hazard Lists
OZO Ozone depletion
PBT Persistent, bioaccumulative, and toxic
PHY Physical hazard (flammable or reactive)
REP Reproductive
RES Respiratory sensitization
SKI Skin sensitization/irritation/corrosivity
UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)
BM-3 Benchmark 3 (use but still opportunity for improvement)
BM-2 Benchmark 2 (use but search for safer substitutes)
BM-1 Benchmark 1 (avoid - chemical of high concern)
BM-U Benchmark Unspecified (due to insufficient data)
LT-P1 List Translator Possible 1 (Possible Benchmark-1)
LT-1 List Translator 1 (Likely Benchmark-1)
LT-UNK List Translator Benchmark Unknown
NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / **Material Threshold** Substances listed within each material per threshold indicated per material
Nested Method / **Product Threshold** Substances listed within each material per threshold indicated per product
Basic Method / **Product Threshold** Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and

for compliance with the HPD standard noted.